



POOL PRODUCTS

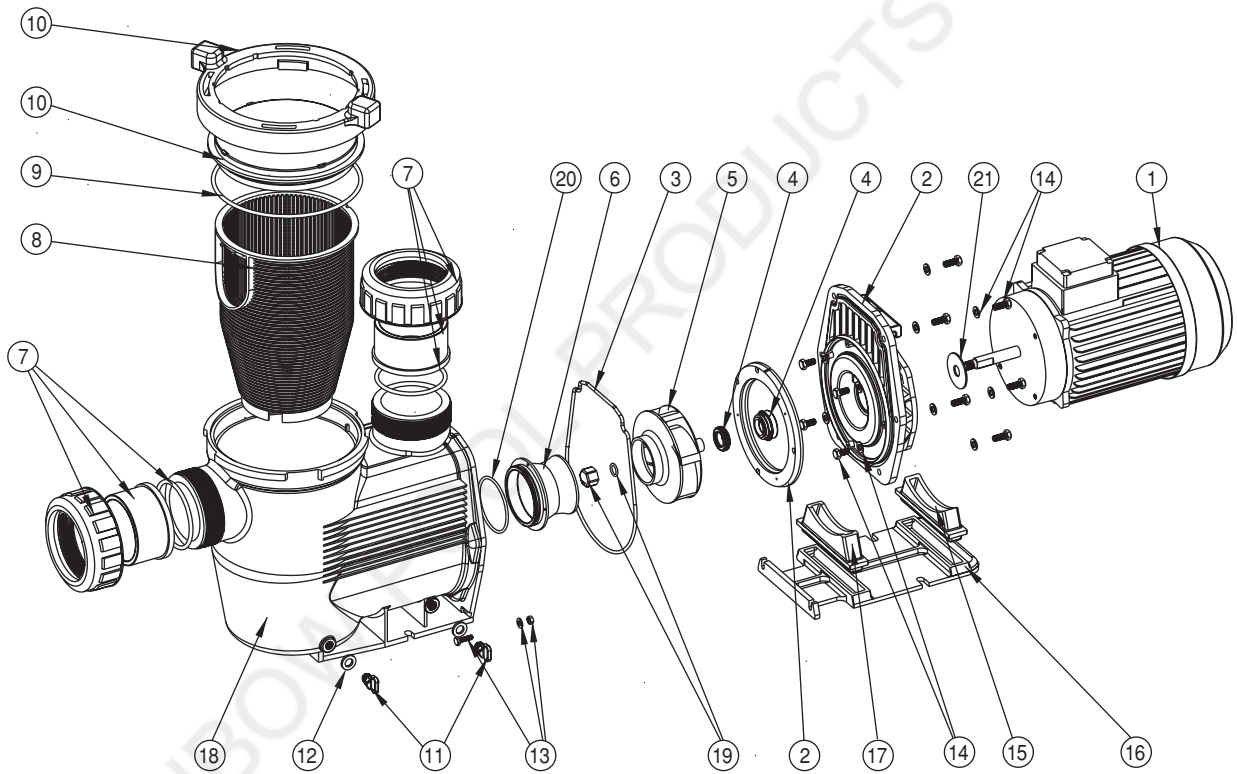


Quality Pool & Spa Products

HYDROSTAR COMMERCIAL MK2

(MK1 - Pre 03/2004)

SPARE PARTS DIAGRAM



Key	Description	Product Code
1&21	Motor 4.0kW - 3 Phase (400, 500)	634040205
1	Motor 5.5kW - 3 Phase (600,700)	634040215
3	Pump Body O ring	634070
4	Mechanical Seal (316 S/S)	6340162
5	Impeller (Hydrostar 400)	634055
5	Impeller (Hydrostar 500)	634056
5	Impeller (Hydrostar 600)	634057
5	Impeller (Hydrostar 700)	634058
5	Impeller (Hydrostar 400 MK2) To Suit Keyshaft	6340550
5	Impeller (Hydrostar 500 MK2) To Suit Keyshaft	6340560
5	Impeller (Hydrostar 600 MK2) To Suit Keyshaft	6340570
5	Impeller (Hydrostar 700 MK2) To Suit Keyshaft	6340580
7	80mm Half Union (black) And O ring	6340803
7	80mm Half Union O ring	6302550
8	H/L Pot Basket	634063
9	H/L Pot Lid O ring	634075
n/s	Diffuser (pre 10/02)	634061
10	H/L Pot Quarter Turn Lid And Lock Ring	6340651
	10 x 63401830 (M8 x 20 bolt)	63401830
	10 x 6302180 (M8 washer)	6302180
18	Pump Body Assembly - Includes 634087 (for models w/o dif- fuser)	6340512
	Consisting Of:-	
	Hydrostar Pump Body 3" Port	634051
6	Suction Nozzle (for use w/o diffuser)	634087
n/s	Diffuser Nozzle O ring	6340113
	Drain Plug 1/4" BSP (2 required)	63402302
	O ring BS 112 (2 required)	620193
2	Bracket Assembly	6340681
	Consisting Of:-	
	Hydrostar Bracket	634068
	Diffuser Ring	634007
	Pump Face H/L Pot Body - Includes 634064 (for models with diffuser)	6340511
18		
19	Nut M10 Overmoulded (for MK2 motors)	6340411
19	O ring (for MK2 motors)	6340412
n/s	Diffuser Screw (set of 4)	63400854
6	Suction Nozzle (for use with diffuser)	634064

Key	Description	Product Code
	6340030 (M6 washer) 2 Required	6340030
	6340040 (M6 x 20 bolt) 2 Required	6340040
16	Pump Foot (all models)	634072
17	Pump Foot Insert (Hydrostar 400, 500 and 600)	634073
17	Pump Foot Insert (Hydrostar 700)	6340741
	6340060 (M6 nut) 2 Required	6340060
11	Drain Plug	63402302
12	Drain Plug Washer	S0808921
n/s	Motor Rotation Indicator	634059
13	Hydrostorm M6 Multi Pack Bolts & Washers (316 S/S)	634004211
14	Hydrostorm M8 Multi Pack Bolts & Washers (316 S/S)	634018371
n/s	Fibre Washer (Hydrostar MK1)	644772
n/s	Impeller Retaining Screw (Hydrostar MK1)	634041
20	Suction Nozzle O ring	6340113
21	Motor Slinger	631782
n/s	Toolbar (suits all pumps)	634086

RAINBOW POOL PRODUCTS PTY LTD